

Garant**Indexable insert for turning CDCT S40102, Grade: HB7125-1****Order data**

Order number	268530 HB7125-1
GTIN	4062406057435
Item class	21I

Technical description

Main application	M
Grade	HB7125-1
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.05 - 0.23 mm
Corner radius	0.2 mm
Chip breaker	VS
Tool material	Carbide
Cutting conditions	continuous
Feed f	0.05 - 0.23 mm/rev.
Cutting speed v_c main application	60 - 140 m/min
Coating	uncoated

ISO code indexable insert	CDCT S40102
Number of changes/inserts	2
Type of product	Indexable insert for turning